

Standard Surface Roughness from Stowe W.W - Germany

Type of roll	Roughness
Guide Roll	0.6 - 1.0 Ra
Center Roll	0.5 - 0.8 Ra
Press Roll	0.8 - 1.2 Ra
Touch Roll	0.8 - 1.2 Ra
Size Press Roll	0.6 - 1.0 Ra
Applicator Roll	0.5 - 0.8 Ra
Calender Roll	0.1 - 0.5 Ra
Wire Roll	1.2 - 2.6 Ra
Suction Roll	1.2 - 2.6 Ra
Yankee Roll	0.04 - 0.08 Ra

Provided by :



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